

**MANUFACTURING OF PORTLAND CEMENT AND  
ITS ESTIMATION OF PRODUCTS**

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MANUFACTURING OF PORTLAND CEMENT AND ITS ESTIMATION OF  
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By:

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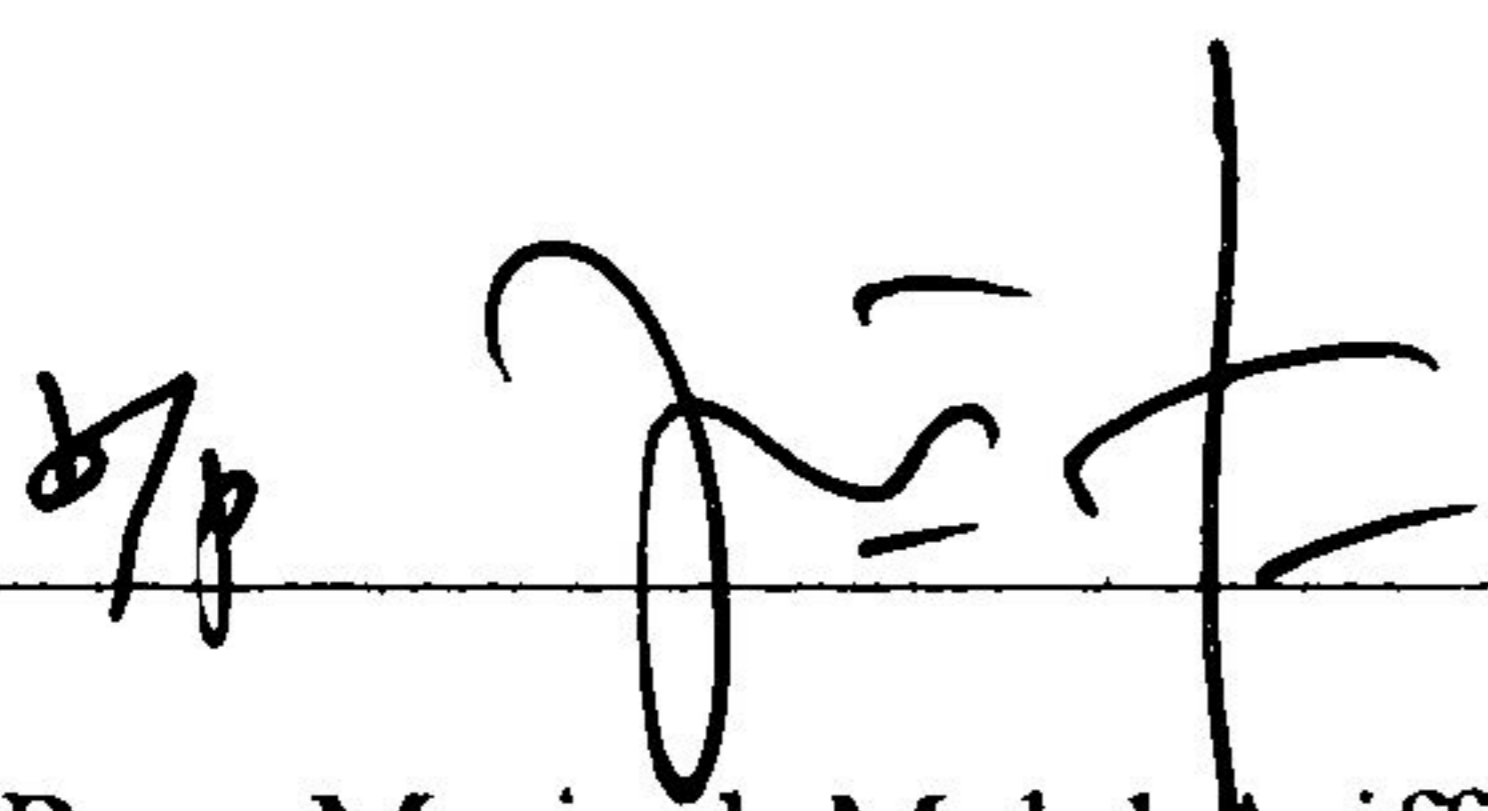
Supervisor

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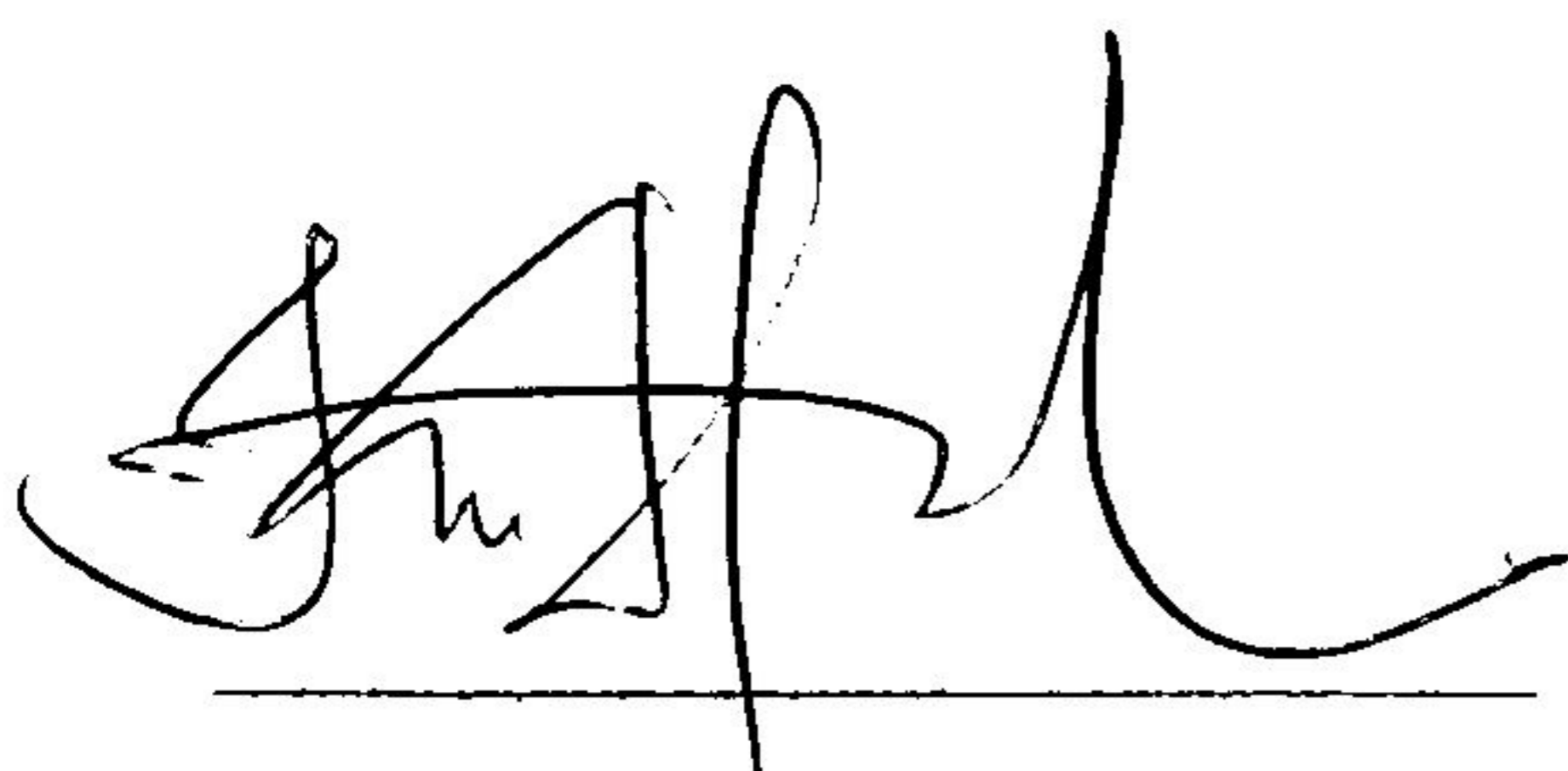
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## **Abstract.**

To prepare portland cement-OPC in laboratory (sample) by using chemical matter in order to view comparison between portland cement in the industry (cement). Portland cement contain 4 main basic matter that is 66 % of CaO, 21 % of SiO<sub>2</sub>, 5.8 % Al<sub>2</sub>O<sub>3</sub>, 3.6 % Fe<sub>2</sub>O<sub>3</sub> and 5 % gypsum which been added at the end of grinding process to regulate the setting time of concrete. A very high temperature is needed (1450°C) in producing 3 CaO. SiO<sub>2</sub>, 2 CaO.SiO<sub>2</sub>, 3 CaO. Al<sub>2</sub>O<sub>3</sub> and 4 CaO. Al<sub>2</sub>O<sub>3</sub>.Fe<sub>2</sub>O<sub>3</sub> which were the main component in portland cement. However, in this study, the materials are only heated at temperature of 200°C for unavailability of furnace. Experimentally that been carried out are based on MS 522-Part 1:1989.

From the experimental that has been done, it is found that the value of specific gravity is different, in fact it is more delicate and lighter compare to the cement. This caused the experiment such as specific surface, setting time, soundness expansion and compressive strength for mortar and concrete cannot be carried out exactly.

## Abstrak.

Menyediakan simen portland-OPC di dalam makmal (sampel) dengan menggunakan bahan-bahan kimia untuk melihat perbandingan dengan simen portland dalam industri (simen). Simen portland mengandungi 4 bahan asas utama iaitu 66 % CaO, 21 % SiO<sub>2</sub>, 5.8 % Al<sub>2</sub>O<sub>3</sub>, 3.6 % Fe<sub>2</sub>O<sub>3</sub> and 5 % gypsum yang ditambah pada peringkat akhir proses pengisaran untuk mengawal masa pengerasan konkrit. Suhu yang tinggi diperlukan (1450°C) untuk menghasilkan 3 CaO. SiO<sub>2</sub>, 2 CaO.SiO<sub>2</sub>, 3 CaO. Al<sub>2</sub>O<sub>3</sub> dan 4 CaO. Al<sub>2</sub>O<sub>3</sub>.Fe<sub>2</sub>O<sub>3</sub> yang merupakan komponen utama dalam simen portland. Namun. Di dalam kajian ini, bahan-bahan ini hanya di panaskan pada suhu 200°C kerana ketiadaan relau. Pengujian yang dijalankan adalah berdasarkan MS522-Part 1:1989.

Daripada pengujian yang dibuat, didapati nilai spesifik graviti sampel adalah berbeza, malah ianya adalah lebih halus dan lebih ringan berbanding dengan simen. Ini menyebabkan pengujian seperti kehalusan, penentuan masa, pengembangan dan kekuatan bagi mortat dan konkrit tidak dapat dilakukan dengan tepat.