

**LOW TEMPERATURE OXIDATION BEHAVIOUR OF STAINLESS  
STEEL IN PRESENCE OF SULPHUR-BEARING COMPOUNDS**

**KAMARUL AZLAN BIN AHMAD**

PUSET PEMBELAJARAN DIGITAL SULTANAH NUR ZAHRAH

**FACULTY OF SCIENCE AND TECHNOLOGY  
UNIVERSITY COLLEGE OF SCIENCE AND TECHNOLOGY MALAYSIA  
UNIVERSITI PUTRA MALAYSIA**

**2002**



LP 14 FST 4 2002



1100024676

Low temperature oxidation behaviour of stainless steel in presence of sulphur - bearing compounds / Kamarul Azlan Ahmad.

**PERPUSTAKAAN**

KOLEJ UNIVERSITI SAINS & TEKNOLOGI MALAYSIA  
21030 KUALA TERENGGANU

1100024676

1100024676

PERPUSTAKAAN  
KOLEJ UNIVERSITI SAINS & TEKNOLOGI MALAYSIA  
(KUSTEM)

Pengarang	KAMARUL AZLAN	No. Panggilan
Judul	Low temperature oxidation behaviour ...	LP FST RST
Tarikh	Waktu Pemulangan	Nombor Ahli Tanda tangan

15/2/04

Waktu Pemulangan

G8k 0089

Nombor Ahli 2002

18/4/10

LP  
34  
FST  
10  
2002

HAK MILIK  
PERPUSTAKAAN KUSTEM

**LOW TEMPERATURE OXIDATION BEHAVIOUR OF STAINLESS  
STEEL IN PRESENCE OF SULPHUR - BEARING COMPOUNDS**

By

**KAMARUL AZLAN BIN AHMAD**

Thesis submitted in partial fulfillment of the requirement for the Bachelor of  
Science (Hons.) in Chemistry

PUSAT PEMBELAJARAN DIGITAL SULTAN ZAHIRAH

**FACULTY OF SCIENCE AND TECHNOLOGY  
UNIVERSITY COLLEGE OF SCIENCE AND TECHNOLOGY MALAYSIA  
UNIVERSITI PUTRA MALAYSIA**

2002

**1100024676**

LOW TEMPERATURE OXIDATION BEHAVIOUR OF STAINLESS STEEL IN  
PRESENCE OF SULPHUR – BEARING COMPOUNDS

By

KAMARUL AZLAN BIN AHMAD

Approved By:

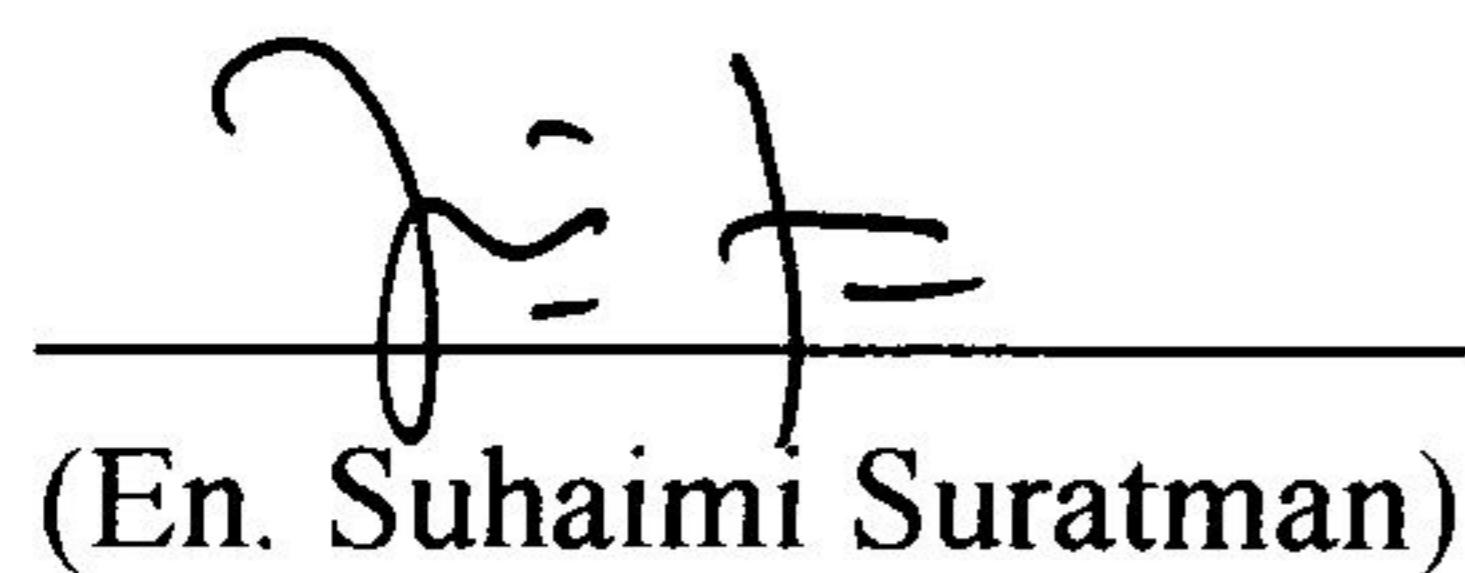
Supervisor



(Dr. Misbahul Mohd Amin)

Date: 04.04.2002

Project Coordinator

---

(En. Suhaimi Suratman)

Date: 4/4/02

Acting Head of Department of Chemical Sciences

---

(Prof. Dr. Law Ah Theem)

Date: 13/4/02

## **ACKNOWLEDGEMENT**

Assalamualaikum w.b.r,

First of all thank god because gave me a chance to do and completed this project even having a little problem.

I want to thank also to my greatest supervisor, Dr. Misbahul Mohd Amin with all his support, information and motivation that he gave and teach me with his entire patient to finish my project. Thank you so much. “InsyaAllah”, I will not forget all your advice.

To my entire lecturer who had been teaching me for three years I’m being here and give knowledge and too much advice because they want to make me studying successfully and get flying colors. I also want to thank to Puan Kartini Mohammad and all laboratory staff in helping me to get data and help me to complete this project.

A million thank you to my parent and my beloved fiancée for all their support even in direct or non – direct. Thank you very much. I love all of you. Thank you also to my course mate and all my friend especially my housemate, Mat Yo, Bullah, Mamat, Pok Nik, Nordin, Faizal and Jemin with all their support and I glad to say that I am happy with them.

Finally, before I ending this acknowledgement, I want to thank you to all person who had been helping me to completed this project indirect or non-direct whatever in anything.  
Thank you.

## **ABSTRACT**

Generally most of the metals exposed to the corrosion process as a result to reaction with air at atmosphere (nature process). Normally in natural condition, the corrosion process occurs at a long period of time. However, corrosion was more active with present of certain materials in corrosive agent. The low temperature oxidation behaviour of stainless steel was studied in the presence of sulphur,  $\text{Cr}_2(\text{SO}_4)_3$  and  $\text{MgSO}_4$  in the temperature range between  $700^{\circ}\text{C} - 900^{\circ}\text{C}$  for a period of 120 hours. Overall, the ionic salts have harmful effect on the protectively of the scales and rapid degradation of the stainless steel. Magnesium sulphate ( $\text{MgSO}_4$ ) shows it cause the most active corrosion at all temperatures. The kinetics curves show a substantial increase in the oxidation rate at temperature above  $800^{\circ}\text{C}$ . The alloy exhibits good oxidation resistance below  $700^{\circ}\text{C}$ . The low oxidation resistance above  $700^{\circ}\text{C}$  is related to the occurrence of internal oxidation. The susceptibility to suffer a deep attack by internal oxidation increases with increasing the temperature. As a result, the corrosion process occurs more aggressive at high temperature as  $900^{\circ}\text{C}$ .

## ABSTRAK

Pada amnya, kebanyakan logam akan mengalami proses pengaratan akibat daripada tindakbalas dengan udara (semulajadi). Biasanya dalam keadaan semulajadi proses pengaratan akan berlaku dalam jangkamasa yang panjang. Namun begitu, pengaratan akan berlaku dengan aktif lagi degan kehadiran bahan-bahan tertentu sebagai agen pengaratan. Sifat pengoksidaan pada suhu rendah bagi “stainless steel” dipelajari dengan kehadiran sulfur,  $\text{Cr}_2(\text{SO}_4)_3$  dna  $\text{MgSO}_4$  di dalam julat suhu antara  $700^{\circ}\text{C} - 900^{\circ}\text{C}$  untuk tempoh selama 120 jam. Keseluruhannya, garam ionik telah memberi kesan yang kuat kepada perlindungan bagi skala dan darjah ketahanan bagi “stainless steel”. Magnesium sulfat menunjukkan pengaratan yang aktif pada setiap suhu. Keluk kinetik menunjukkan sesetengah peningkatan bagi kadar pengoksidaan pada suhu diatas  $800^{\circ}\text{C}$ . Rintangan pengoksidaan bagi logam ini baik di bawah suhu  $700^{\circ}\text{C}$ . Rintangan pengoksidaan yang rendah pada suhu diatas suhu  $700^{\circ}\text{C}$  menunjukkan kejadian pengoksidaan dalaman. Serangan dalaman dipengaruhi oleh peningkatan pengoksidaan dalaman dengan peningkatan suhu. Daripada hasil yang diperolehi, proses pengaratan lebih agresif pada suhu yang tinggi seperti  $900^{\circ}\text{C}$ .